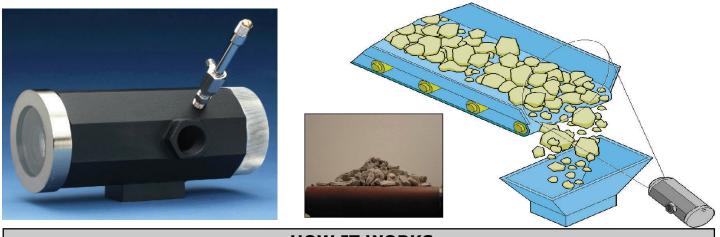
CANTY

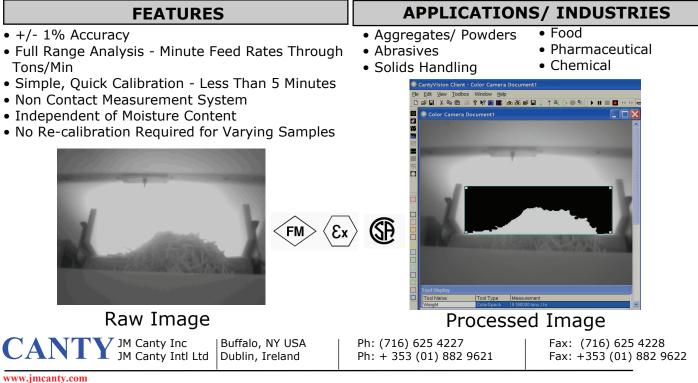
PROCESS TECHNOLOGY

VISION BASED VOLUME MEASUREMENT



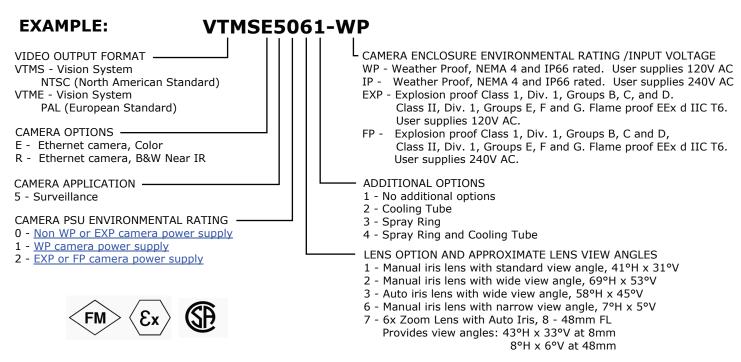
HOW IT WORKS

Eliminate costly maintenance for your belt scales!!! The CantyVision[™] Volume Based Measurement System consists of a non-contact Ethernet camera that constantly analyzes product profile on a conveyor belt to produce an integrated volume with no maintenance required. The measurement results are output in a rate of weight per time through 4-20mA, OPC Interface, or Modbus where the user selects the measured units. The Canty system avoids the large errors associated with belt scales and eliminates the need for frequent calibration. Material moisture content will not alter the volume solution the way a belt scale will be affected because it is a vision based system. The system is calibrated by initially viewing the empty belt. A full belt is then presented or simulated to provide the span. By properly locating the camera, the tracking position of the belt can also be provided. CantyVision[™] looks for the edge of the belt in contrast to the head pulley. This gives an accurate belt position to within .01 inch (.25 mm) allowing for alarming and preventive maintenance. By locating the camera underneath the belt, a continual visual and optional inspection can be made to look for wearing, tearing and other conditions.



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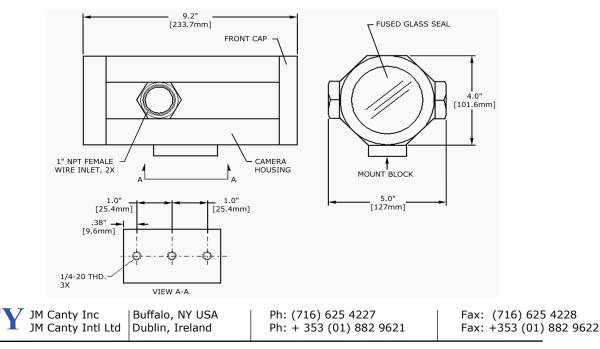
HOW TO ORDER: Select the appropriate symbols and build a part number as shown:



Select Lens View Angle for the Vision System Camera using chart below which indicates distance from belt that camera should be mounted for various combinations of lens View Angles and belt widths. Belt Width

		12 in. Belt	18 in. Belt	24 in. Belt	30 in. Belt	36 in. Belt	40 in. Belt	48 in. Belt
Lens View Angle	41° (H) X 31° (V)	24 in.	36 in.	48 in.	60 in.	72 in.	84 in.	96 in.
	69° (H) X 53° (V)	13 in.	20 in.	26 in.	33 in.	40 in.	46 in.	53 in.
	22° (H) X 17° (V)	44 in.	66 in.	-	-	-	-	-

DIMENSIONAL INFORMATION



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